

Work Order ID 67405

Friday, March 18, 2011 1:47:23 PM

Page 1

Item ID: D4038-044

Accept

Setup Start

Revision ID:

Stop

Item Name: Angle Assembly, Aft, RH

Start Date: 3/18/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4038

C

110

0.00



Small Fab

Memo

0.00

PULL FROM STOCK:

1 X D4038-044 B66375

SCRAP BLOCKS D4038-8/-12 PER ECN 11-534, RETURN TO STOCK

1 X D4038-4 ANGLE B66371

PULL FROM STOCK:

1 X D4038-7 B57971

2 X D4038-11 B57976

SCRAP PER ECN11-534

EP 11/03/22 (5)

130

Identify as per dwg & Stock Location:

ST/14

0.00



Packaging

Memo

0.00

RE-STOCK D4038-4 ANGLE B66371

11/03/22 (1)

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Item ID: D4038-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle Assembly, Aft, RH

Start Date: 3/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/22 JF

mf
11-03-22

Picklist Print

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Page 1

Work Order ID: 67405

Parent Item: D4038-044

Parent Item Name: Angle Assembly, Aft, RH





Start Date: 3/18/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP
Rev:B 11.01.31 as per dwg rev.c DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4038-044  Angle Assembly, Aft, RH		Manufactured	No				Each	0.0000		1		3/11/03/22	
D4038-11  Block		Manufactured	No				Each	2.0000		2		3/11/03/22	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST115			2					
					57976			2					
D4038-4  Angle, Aft, RH		Manufactured	No				Each	0.0000		1		3/11/03/22	
D4038-7  Block		Manufactured	No				Each	1.0000		1		3/11/03/22	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST110			1					
					57971			1					

Picklist Print

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Page 1

Work Order ID: 66375

Parent Item: D4038-044

Parent Item Name: Angle Assembly, Aft, RH



Start Date: 2/11/2011

Required Date: 2/18/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV: A NEW ISSUE 10-04-21 JLM VERIFIED BY: EC IPP
Rev: B 11.01.31 as per dwg rev: c DD verified by: ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>#</i> D4038-4 Angle, Aft, RH	<i>Rev c</i> <i>dl</i>	Manufactured	No			100	Each	0.0000	1	2	<i>SS</i>	<i>11/02/16</i>	
D4038-8 Block		Manufactured	No			100	Each	1.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		1							
				57972		1				<u>2</u>			
D4038-12 Block		Manufactured	No			100	Each	1.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		1							
				57980		1				<u>2</u>		<i>SS 11/02/16</i>	
AN3-14A Bolt		Purchased	No			100	Each	31.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		31							
				115108		31				<u>4</u>		<i>SS 11/02/16</i>	

Work Order ID 66371

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Page 2

Item ID: D4038-4

Revision ID:

Item Name: Angle. Aft. RH

Start Date: 2/11/2011 Start Qty: 2.00

Required Date: 2/15/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

SL 11/02/15

QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

Grp/11.02.16

(2)

QC

Memo

0.00

Quality Control

140

Chemical Conversion Coat per QSI005 4.1

0.00

Hand 11/02/16

(2X)

HandFinish

Memo

0.00

Hand Finishing

List Lots

Page 1 of 1

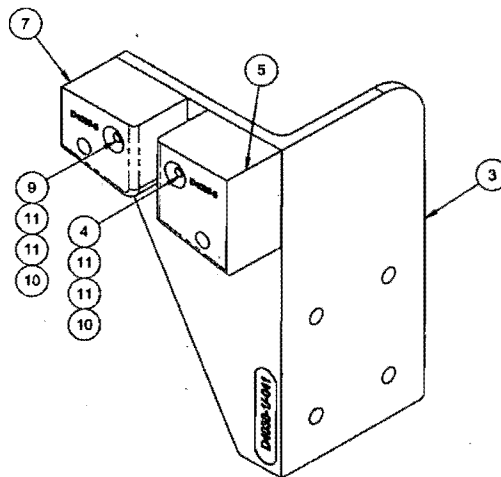
Friday, March 18, 2011 1:37:24 PM

Criteria : Item ID: d4038-044 All Locations All Warehouses All Quantity

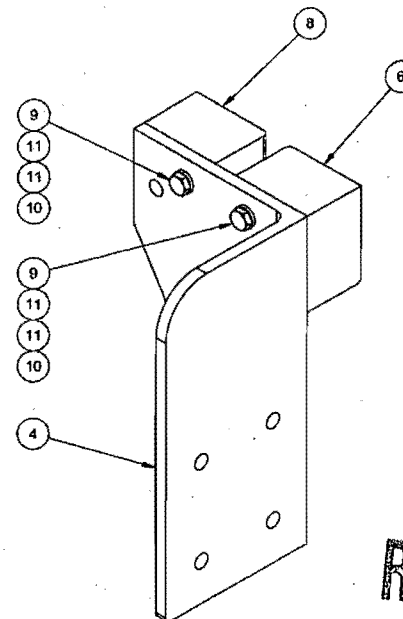
Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID					Lot Code	
D4038-044	Main Warehouse	58051	4/29/2010	0.0000		QC21	
Angle Assembly, Aft, RH	ST						
	Main Warehouse	66375	3/12/2011	1.0000		QC21	
	ST115						
Total:				1.0000			

D4038-043

ITEM NO.	QTY. -041	QTY. -042	PART NUMBER	DESCRIPTION
1	X		D4038-041	ANGLE ASSEMBLY, FWD, LH
2		X	D4038-042	ANGLE ASSEMBLY, FWD, RH
3	1		D4038-1	ANGLE, FWD, LH
4		1	D4038-2	ANGLE, FWD, RH
5	1		D4038-5	BLOCK
6		1	D4038-6	BLOCK
7	1		D4038-9	BLOCK
8		1	D4038-10	BLOCK
9	2	2	AN3-14A	BOLT
10	2	2	MS21042L3	NUT
11	4	4	NAS1149D0363J	WASHER (AN960JD10)



D4038-041 ANGLE ASSEMBLY, FWD, LH



D4038-042 ANGLE ASSEMBLY, FWD, RH

D	REVISED D4038-7/8-11/12 AS FOLLOWS: 1.87 WAS 1.73 (C7-9); 2.14 WAS 2.00 (C4-6); 2.13 WAS 2.00 (C7-10); 1.88 WAS 1.73 (C4-10); 1.52 WAS 1.38 (C7-13); 1.79 WAS 1.65 (C4-13); 1.77 WAS 1.65 (C7-14); 1.49 WAS 1.38 (C4-14). REASON: NCR11-466.	MB	11.03.03
C	REVISED D4038-3/4 AS FOLLOWS: 0.589 WAS 0.714 (B2-5, B4-5); D4038-043/044 ARE AFFECTED. REASON: NCR11-399.	MB	11.01.20
B	REVISED DIMENSIONS ALL SHEETS, ADD Ø0.318 HOLES IN 1/2-3/4 PARTS, ADD RADIUS TO 1/2-3/4 PARTS	HS	10.01.05
A	NEW ISSUE	HS	09.12.14
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.03.03		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4038 REV. D SHEET 1 OF 14 TITLE BRACKET SCALE NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER ORGANIZATION TO ANY OTHER PERSON OR ENTITY WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041 - 1.78 lbs
-042 - 1.74 lbs